

Patcham Recommendations for Epoxy Systems

Automotive Coatings – SB

Primers	Dispersing Additive	Defoamer	Surface Modifiers	Common Name in Market
	Pat-Add DA 1666	Pat-Add AF 72 Pat-Add AF 62	Pat-Add FL 9 Pat-Add LE 1020	<i>DTM Epoxy, Epoxy Primer Sealers, 2K EP Primer, 2K EP Primer Surfacer</i>

Industrial Coatings, Protective Coatings, Marine Coatings - SB

Primers	Dispersing Additive	Defoamer	Surface Modifiers	Common Name in Market
	Pat-Add DA 1666	Pat-Add AF 72 Pat-Add AF 62	Pat-Add FL 9 Pat-Add LE 1020	<i>Epoxy phenolic Primers ,1K Epoxy Primer, MIO Primer, HB Primers, Surface Tolerance Primers, Zinc Rich Primers, Zinc Phosphate Primers, Epoxy RIO Primers, Flowcoat Primers, HB Primer Filler, Corrosion Resistant Primer, , Flowcoat Primers, Epoxy Glass flake Coatings, Epoxy Mastic Coatings</i>
Topcoats				
	Pat-Add DA 932	Pat-Add AF 72 Pat-Add AF 62	Pat-Add FL 9 Pat-Add LE 1020 Pat-Add LE 1019	<i>HB Epoxy Topcoats, Epoxy Enamels, Flowcoat Topcoats</i>

Architectural Coatings - SB

Primers	Dispersing Additive	Defoamer	Surface Modifiers	Common Name in Market
	Pat-Add DA 1666	Pat-Add AF 72 Pat-Add AF 62	Pat-Add FL 9 Pat-Add LE 1020	<i>DTM Primer, Epoxy RIO Primer, Etch Primer, HB Epoxy Primer</i>
Topcoats				
	Pat-Add DA 932	Pat-Add AF 72 Pat-Add AF 62	Pat-Add FL 9 Pat-Add LE 1020 Pat-Add LE 1019	<i>Epoxy Enamels</i>



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Industrial Coatings – SF/ HB/ Heavy Duty

Primers/Screed coats	Dispersing Additive	Defoamer	Surface Modifiers	Common Name in Market
	Pat-Add DA 948	Pat-Add AF 70 Pat-Add AF 35	Pat-Add LE 1066 Pat-Add LE 1019	<i>Epoxy Sealer, Intermediate Epoxy, HB Primers, Surface Tolerance Primers, Zinc Rich Primers, Zinc Phosphate Primers, Epoxy RIO Primers, HB Primer Filler, Corrosion Resistant Primer, Epoxy Glass flake Coatings, Epoxy Mastic Coatings</i>
Topcoats				
	Pat-Add DA 948	Pat-Add AF 70 Pat-Add AF 35	Pat-Add LE 1066 Pat-Add LE 1019	<i>Epoxy Topcoats, HB Epoxy Topcoats, Self-Leveling Epoxies, Epoxy Floor Coating, Epoxy Glass flake Coatings, Epoxy Mastic Coatings</i>
Colorants				
	Pat-Add DA 895	Pat-Add AF 70 Pat-Add AF 35		<i>Epoxy Colorants/Tints</i>

Automotive Coatings – WB

Primers	Dispersing Additive	Defoamer	Surface Modifiers	Common Name in Market
	Pat-Add DA 817	Pat-Add AF 31 Pat-Add AF 34	Pat-Add LE 1030	<i>WB DTM Primer, Etch Primer, HS Primer</i>

Industrial Coatings, Protective Coatings, Marine Coatings - WB

Primers	Dispersing Additive	Defoamer	Surface Modifiers	Common Name in Market
	Pat-Add DA 817	Pat-Add AF 31	Pat-Add LE 1030	<i>WB DTM Primer, Etch Primer, HS Primer</i>
Topcoats				
	Pat-Add DA 817	Pat-Add AF 31 Pat-Add AF 34	Pat-Add LE 1030 Pat-Add LE 1019	<i>Epoxy Topcoats</i>

Note: SB – Solventborne

SF – Solventfree

WB – Waterborne

HB – Heavy Build

DTM – Direct to Metal

MIO – Micaceous Iron Oxide

HS – High Solids



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